



2015 NAA Student Housing Conference & Exposition Exhibitor Passport Program

YES, my company will be participating in the **2015 NAA Student Housing Conference & Exposition** Exhibitor Passport Program

Exhibitors can choose to participate in the NAA Exhibitor Passport Program. Attendees will receive an Exhibitor Passport Book with their registration materials. Participating exhibitors will each have a square on the passport with their company's name and booth number.

Attendees who receive stamps from all participating exhibitors and bring their passports to the NAA Booth in the Exposition will be entered into a drawing to win several prizes. NAA will provide and distribute stamps onsite to all participating exhibitors.

FEATURES

- Creative way to encourage traffic to your booth and engage attendees while discussing your company's products and services.
- A low-cost opportunity to increase face-to-face interaction with attendees.

COST

\$250 per square

PARTICIPATION DETAILS

Please complete this form and fax 703-248-9441 or email to sales@naahq.org by **January 16, 2015**. Participation in the passport program is limited to twenty exhibitors and will be assigned on a first-come, first-served basis.

EXHIBITOR INFORMATION

COMPANY

NAME

PHONE

EMAIL

SIGNATURE

DATE

PAYMENT INFORMATION

VISA MASTERCARD AMERICAN EXPRESS CHECK ENCLOSED (make payable to NAA)

CARDHOLDER'S NAME

CARD NUMBER

EXP. DATE

SIGNATURE

DATE